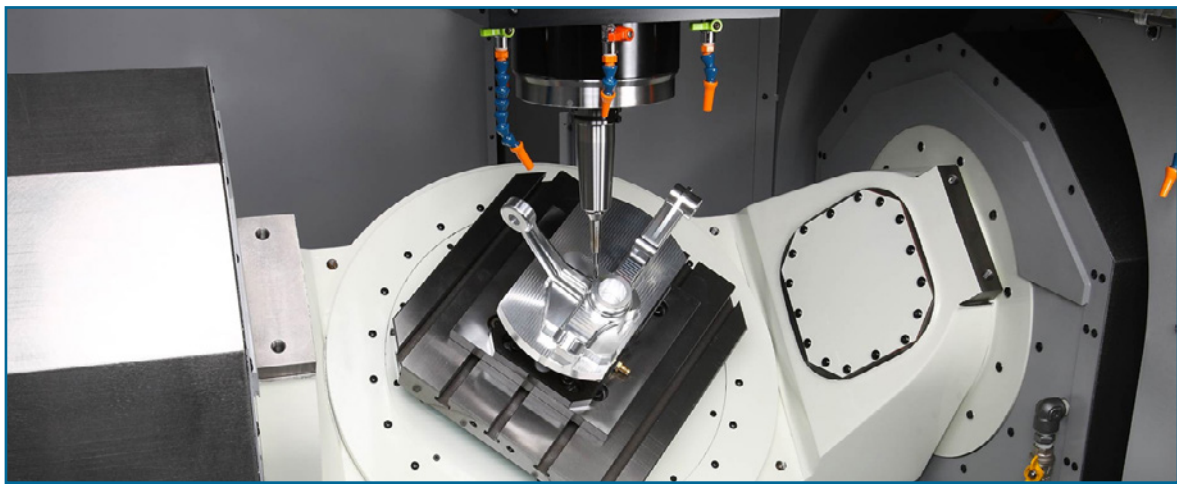


CNC MACHINING CENTRES

Please read through our handy hints to help you with your **CNC Machining Centre** startup following extended shutdown periods, such as the upcoming holiday season.



Before Shutdown:

- Remove tools from the spindle on Machining Centres and wipe inside the spindle taper.
- On Turning Centres to remove the material from the chuck whilst the machine is off.
- Make sure all machine surfaces are free from coolant to avoid rust; a light layer of oil can be very useful.
- Make sure all major and minor problems are reported as to avoid bigger problems in the New Year. Sometimes a small problem compounds and becomes a very massive expensive issue.
- Make sure if you haven't replaced batteries in the last year, to do this. (always while the power is on) – We do this for our customers upon request.
- It's always advisable to do a full machine back up every year. – We do this for our customers upon request.
- Make sure all oil and lubricants are topped up

Starting up:

- Always start up the machine doing a long spindle warm up, at a low speed for at least 45min to an hour.
- Check for any Alarms upon start up. Please note these down.
- Check all oils and lubricants are topped up.
- It's always advised to run a warm up program for at least one hour before running full production.

***As always, support will continue during the holiday period.
Please call 1300 138 285 if you need any service.***